




EFFECT OF TEMPERATURE ON THE RHEOLOGICAL PROPERTIES OF AFRICAN YAM BEAN (*SPHENOSTYLIS STENOCARPA*) SEED FLOUR

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ABSTRACT

Article History

Received: 24 January 2022

Revised: 28 April 2022

Accepted: 12 May 2022

Published: 1 June 2022

Keywords

Rheological properties

Temperature

Yam bean seed

Volumetric flow

Mass flow.

The effect of temperature on the Rheological properties of African yam bean (*Stenostylisstenocarpa*) was investigated. The samples were Sorted, washed, and boiled at temperatures of 80°C, 100°C, and 120°C respectively. The flour was fluidized and used for the evaluation of the volumetric and mass flow rates. The values of the volumetric and mass flow rates obtained were 81.68 ± 0.8 , 89.38 ± 0.16 and $84.69 \pm 0.82 \text{ cm}^3/\text{g}$ and 45.5 ± 1.02 , 43.79 ± 0.03 , $46.02 \pm 0.88 \text{ g/s}$ for the temperatures of 80°C, 100°C, and 120°C respectively. Data obtained from the stress and strain analysis were 484.38, 554,835.36, and 483,654.28N/m² respectively while strain was 0.00644, 0.0837, and 0.197. The viscosity had values of 7.568×10^3 , 6.625×10^7 and 2.455×10^7 Cp, and ductility values were 6.4%, 72.72%, and 100% respectively. It was observed that the viscosity increased with an increase in temperature to 100°C, and decreased slightly at the temperature of 120°C. The stress had its maximum value at 100°C, but the strain increased linearly. There were fluctuations in the values for the volumetric and mass flow rates respectively. These showed that the temperature affected the Rheological properties of African yam bean seed/flour.

Contribution/Originality: This research contributes to the body of knowledge on the effect of temperature on the rheological properties of AYB (*Sphenostylis Stenocarpa*) seed flour. This research is among the first research that investigated the temperature effect on the rheological properties of AYB.

1. INTRODUCTION

African yam bean (*Stenostylisstenocarpa*) originated in tropical Africa, especially in Ethiopia, and is widely cultivated in some Asian countries. It is called different names in different tribes of Nigeria such as *Azama*, *Ijiriji*, *Uzaki* in Igbo, *Gikigri* in Hausa, *Akpaka* in Delta, and *Nsama* in Ibibio. Other names are *Okpodudu*, *Ahaja*, *Nzamiri*, *Odudu* and *Sese* in Igala. Also, in some parts of Ghana, it is called *Kulege* or *Kutrekui*; and it is also called Yam bean in English. African yam bean is grown for its edible seeds and the seed varies in shape and size. African Yam Bean is an herbaceous leguminous plant occurring throughout tropical Africa (Ajayi, Arueya, Adedeji, & Akinlabi, 2020; Izuchukwu, Momoh, & Iorliam, 2019). It is grown as a minor crop in association with yam and cassava. AYB serves as a security crop; it has the potential to meet year-round protein requirements if grown on a large scale (Izuchukwu et al., 2019). African yam bean (*S. stenocarpa*) is an important crop in the west, central, and some part of east Africa. Its crude protein varies from 21 to 29% with 50% carbohydrate (Arogundade, Eromosele, Eromosele, & Ademuyiwa,

2011). This crop is highly neglected due to hard to cook phenomenon and its beany odor, despite the high nutritive values. According to reports from Rubenstein, Heisey, Shoemaker, Sullivan, and Frisvold (2011), the African yam bean contains 21.2% protein, 1.9% fat, 3.5% ash, and 6.05% dietary fiber, 52.1% total carbohydrate and 46.8% sugar. In the same vein, Okorie (2018) reported that the African yam bean has high lysine content; crude protein was between 21-29%, lysine 8%, carbohydrate 50%, and 5-6% fiber. African yam bean can be processed into yam bean garri as this is similar to the current West African cassava garri-granular flour (Rubenstein et al., 2011). Figure 1 shows typical African Yam Bean (AYB) seeds, though there are varieties of AYB.



Figure 1. Dried AYB seeds. (A) Non variegated seeds (B) Variegated seeds.

Source: Field evaluation Suzzy-Shitta, Edemodu, Abteu, and Tesfaye (2021).

African yam bean can also be utilized as a complementary protein in our carbohydrates-based foods to enhance their demand and improve their quality. Scientific findings have shown that cereal gruels are the common complementary foods in developing countries, which is characterized by low energy and protein density due to large volume of water relative to its solid matter contents during preparation (Oludumila & Enujiugha, 2017). Recent studies have shown an improvement in the nutritional compositions of some staple foods following the incorporation of African yam bean which contains 21.78% protein, 220.95 mg/100g Ca, 152 mg/100g K, 33.28 mg/100g P, and 3.75 mg/100g Zn (Ajayi et al., 2020). In Nigeria, African yam bean is a valuable source of plant protein in some localities and are cultivated as a pulse for human consumption. However, the characteristic hard-to-cook syndrome and lack of commercial exploitation is creating a waning interest in its cultivation. Thus, studies aiming at providing alternative methods of utilizing African yam bean have been a novel idea. However, understanding the rheological properties can reveal approaches to optimum utilization of the African yam bean.

Rheology is the science of deformation and the flow of matter and describes the interrelation between force, deformation and time. The science of rheology has many applications in the field of food acceptability, food processing and handling (Ma & Barbosa-Canovas, 1995). Rheology is concerned with how all materials respond to applied force and deformation. The basic concepts of stress (force per Area) and strain (deformation per length) are keys to all rheological evaluations. Stress (τ) is usually a measurement of force per unit Area and is expressed in Pascal (Pa) (Steffe, 1996). Foods however are complex materials, structurally and rheologically and in many cases they consist of mixtures of solids as well as fluid structural components (Finney, 1999). Rheological properties are determined by

measuring force and deformation as a function of time. The direction of the force with respect to the impacted surface determines the type of stress. Normal force occurs when the force is directly perpendicular to the surface of the material and can be achieved during tension and compression. Shear stress occurs when the forces act parallel to the surface material. On the other hand, strain represents a dimensionless quantity relative to the deformation of a material. The direction of the applied stress with respect to the material surface will determine the type of strain. The normal strain occurs when the stress is normal to a sample surface. Foods show normal strain when compressed (compressive stress) or pulled apart (tensile stress) (Nielsen, 2010).

The rheological property of food system is dependent on the composition or the ingredients of the system. There are numerous areas where rheological data are needed in the food industry. They include the following:

- i. Process engineering calculations involving a wide range of equipment such as pipelines, pumps, extruders, homogenizers, etc.
- ii. Determining ingredient functionality in product development.
- iii. Intermediate or final product quality.
- iv. Shells life testing.
- v. Characterizing ingredients and final products as well as predicting product performance and conserving acceptance.
- vi. Evaluation of food texture by correlation to sensory data.
- vii. They are also a way to predict and control a host of product properties, uses performance, material behavior as well as sensory analysis and quality control of foods.

Despite the nutritional value of African yam bean, it is of the lesser-known legumes and has a peculiar problem associated with legumes. It has high anti-nutrient content and hard to cook phenomenon. It also has a beany flavor which hinders its extensive utilization. Anti-nutritional elements such as enzyme inhibitors (trypsin, chymotrypsin, -amylase), phytic acid, flatulence causes, saponins, and toxic factors, as well as the necessity for prolonged heating, have kept legumes neglected (Olawuni, Ibeawuchi, Onyeneke, & N, 2013). Through direct and indirect reactions, these elements have a negative impact on the nutritional value of beans. They reduce protein and carbohydrate digestibility, cause pathological alterations, block a variety of enzymes, and bind nutrients, rendering them inaccessible. Olawuni et al. (2013) investigated the effect of PH and Temperature on functional Physico- Chemical properties of African Yam Bean (*Sphenostylis Stenocarpa*) flour and discovered that water absorption decreased steadily with increasing temperature from 30°C to 60°C. Arogundade et al. (2011) generally investigated the Rheological properties of African yam bean (*Sphenostylis stenocarpa* Hochst. Ex A. Rich.) calcium proteinate and isoelectric protein isolates. There are other varying researches related to African Yam Bean and its properties but despite the numerous researches, little work has been established on the effect of temperature on the rheological properties. The most related was the work of Suzzy-Shitta et al. (2021) which only reviewed the cooking attributes of African Yam Bean.

Based on this backdrop, there is a need to study the rheology of an African bean seed and specifically investigate the effect of temperature on the rheological properties.

2. MATERIALS AND METHODS

2.1. Determination of Volumetric Flow Rate

This was determined by allowing a known volume of the fluidized sample to flow through a pipe of a known length and diameter and the flow was timed. The volumetric flow rate was calculated by taking the product of the cross-sectional area of the pipe (A) and the velocity of the flow (Aμ) at the time taken for the sample to the end of the other pipe.

$$\text{Volumetric flow rate (Q)} = A\mu = \frac{L}{t} \left(\frac{\pi D^2}{4} \right), \quad (1)$$

Where Q=Volumetric flow rate, L=Length of pipe, t=time, and D=diameter of the pipe.

2.2. Determination of Mass Flow Rate

The mass flow rate was determined by using the method described by Rao, 2008, The mass flow rate was determined by allowing a known mass (50g) of the fluidized sample to flow through a pipe of a determined length and diameter. The mass flow rate calculated was in g/s by taking the product of the cross-sectional area of pipe (A), the velocity (μ) and the density of the fluidized same at the time taken (t) for the sample to one end of the pipe to the other.

$$\text{Mass flow rate (m)} = A\mu f = f\left(\frac{L}{t}\right) \left(\frac{\pi D^2}{4}\right). \quad (2)$$

2.3. Determination of Stress

The stress was determined by measuring a mass of 50g of the sample using weighing balance and measuring cylinder for the volume and height of the seed sample. The height was obtained using metal ruler, then the stress was calculated as thus:

$$\text{Stress} = \frac{\text{Force}}{\text{Area}} = \frac{\text{mass} \times \text{acceleration}}{\text{Area}} \quad (3)$$

$$\frac{F}{A} = \frac{m \times a}{v/L} = \frac{m \times a \times L}{v}$$

2.4. Determination of Strain

This was determined by taking the average dimensions of 1000 seeds of African yam bean randomly selected and 100 seeds were boiled at different temperatures (80°C, 100°C and 120°C) in triplicates for 30 minutes each. The three dimensions were measured and the average of the dimensions (lengths and widths) was taken. The strain was calculated thus:

$$\text{Strain} = \frac{\text{Increase in length/width}}{\text{Original length/width}} = \frac{\text{extension}}{\text{Original length}} = \frac{e}{L} \quad (3)$$

2.5. Determination of Ductility

40 seeds of the African yam beans were weighed for length, width, and diameter using a venier caliper, the average of the three dimensions (length, width, and diameter). They were boiled at different temperatures (80°C, 100°C, and 120°C) for 30 minutes. The dimensions were re-measured and the average was taken.

$$\text{Ductility} = \frac{\text{Increase in length} \times 100}{\text{Original length}} = \frac{\Delta A \times 100}{A_o} \quad (4)$$

2.6. Determination of Viscosity

The viscosity was determined under lamina flow at a torque of 10-100% using a brook field viscometer. The spindle of the viscometer was immersed in the fluidized sample in a 600ml beaker and the spindle rotated at the center of the fluid. The viscometer readings were obtained at different temperatures. Also, the viscosity was also obtained using the equation stated below;

$$\text{Viscosity} = \frac{\text{stress}}{\text{strain}} = \frac{\tau \text{ (N/m}^2\text{)}}{\gamma} \quad (5)$$

2.7. Determination of Consistency Index (K)

The stress evaluated from the sample at different temperatures was plotted against the strains obtained. The intercept was obtained as the consistency index (K).

2.8. Determination of Behavioural Index (n)

The behavioral index (n) was calculated as the gradient of the straight-line graph of the stress-strain plot. The gradient was taken as the behavioral index.

3. RESULTS AND DISCUSSIONS

The stress (heat) applied in the samples showed a linear extension on the sample (seeds) with respect to temperature changes. The study showed at 100°C the stress was higher (554, 835.36 N/m²) but decreased at the temperature of 120°C. This implies that force per unit area increased initially, but decreased after 100°C after 30minutes. The rheological properties are as tabulated in Table 1.

Table 1. The rheological properties of African yam bean at different temperatures.

Parameters	B	C	D
Volumetric flow rate (cm ³ /s)	81.68±0.8	89.38±0.16	84.69±0.245
Mass flow rate (Kg/s)	45.51±1.02	43.79±0.103	46.02±0.82
Stress (N/m ²)	484.38	554,835.36	483,654.28
Strain	0.06404	0.0837	0.197
Viscosity (Cp)	7.563×10 ³	6.625×10 ⁷	2.455×10 ⁷
Ductility (%)	6.40	72.72	100

Note: A: African Yam Bean boiled at 80°C, B: African Yam Bean boiled at 100°C, C: African Yam Bean boiled at 120°C.

The volumetric flow rates, fluctuated at the different temperatures used for this study. The VFR was found to be 81.68±0.8cm³/s at 80°C, the VFR increased to 89.38±0.16cm³/s with the increase in temperature to 100°C, and a decrease in the VFR was noticed with the increase in temperature above 100°C. Hence, at 120°C the volumetric flow rate was 84.69±0.24cm³/s. The mass flow rate (MFR) also fluctuated on fluidization of the samples at temperatures of 80°C, 100°C and 120°C with the MFR of 45.51g/s, 43.79g/s, and 46.02g/s respectively. The viscosity was high at 100°C (554,835.36 Cp), but decreased to 483,654.28Cp at 120°C, though it had a value of 484.38Cp at 80°C, this is not in conformity with the report given by Rao, (2012). Ductility defines the extent of permanent deformation with respect to stress in tension. The ductility of the sample showed that there was an increase linearly with increase in temperature. Hence the temperature in this study brought about the deformation in the sample (AYB).

4. CONCLUSIONS

The objective of this study was to evaluate the effect of temperature on the rheological properties of African yam bean seed/flour. The study has shown that at 100°C the rheological properties investigated had their highest values, but the ductility increased linearly. It was observed that temperature had an effect on the rheological properties investigated. The high values were obtained at 100°C and the rheological properties increased with an increase in temperature.

5. RECOMMENDATIONS

It is, therefore, recommended that indebt research should be carried out on other varieties of African yam bean seed like the black and light grey types for the rheological properties. Furthermore, research should be carried out on the nutritional composition of the hulls of the African yam bean of a different variety.

Funding: This research is supported by Tertiary Education Trust Fund (Grant number: TetFUND-2017/2018).

Competing Interests: The authors declare that they have no competing interests.

Authors' Contributions: Both authors contributed equally to the conception and design of the study.

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